

5/32

DART AEROSPACE LTD	Work Order:	23816
Description: Saddle Kit	Part Number:	K10003
	Qty:	4
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	RF	05.07.15	4																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 NK 30	RF	05.07.15	4																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing</td><td>B22788A/B18841/B23374</td></tr><tr><td>1</td><td>D2571 ✓</td><td>Saddle</td><td>B22713</td></tr><tr><td>1</td><td>D2572 ✓</td><td>Saddle</td><td>B22713/B23508</td></tr><tr><td>1</td><td>D2573 ✓</td><td>Saddle</td><td>B22978/B23802</td></tr><tr><td>1</td><td>D2574 ✓</td><td>Saddle</td><td>B16457/B23509</td></tr><tr><td>1</td><td>D2736-1 ✓</td><td>Bracket</td><td>B16457/B23509 B23686</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B22666</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B20317</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B20574</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B21019</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B21418</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M16067</td></tr><tr><td>4</td><td>AN4-46A ✓</td><td>Bolt</td><td>M17862 M16012</td></tr><tr><td>8</td><td>AN4-51A ✓</td><td>Bolt</td><td>M13543/M17243/M18107</td></tr><tr><td>8</td><td>AN6-12A ✓</td><td>Bolt</td><td>M16273</td></tr><tr><td>32</td><td>AN960JD416 ✓</td><td>Washer</td><td>M16941/M17566</td></tr><tr><td>8</td><td>AN960JD616 ✓</td><td>Washer</td><td>M17231</td></tr><tr><td>1</td><td>AN970-4 ✓</td><td>Washer</td><td>M16895</td></tr><tr><td>29</td><td>MS21042L4 ✓</td><td>Nut (or MS21042-4)</td><td>M15924</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B22788A/B18841/B23374	1	D2571 ✓	Saddle	B22713	1	D2572 ✓	Saddle	B22713/B23508	1	D2573 ✓	Saddle	B22978/B23802	1	D2574 ✓	Saddle	B16457 /B23509	1	D2736-1 ✓	Bracket	B16457/B23509 B23686	1	D2736-3	Bracket	B22666	4	D2747	Socket Head Set Screw	B20317	2	D2876	Spacer	B20574	2	D2877	Spacer	B21019	1	D2968-041	Tow Ring	B21418	16	AN4-6A	Bolt	M16067	4	AN4-46A ✓	Bolt	M17862 M16012	8	AN4-51A ✓	Bolt	M13543/M17243/M18107	8	AN6-12A ✓	Bolt	M16273	32	AN960JD416 ✓	Washer	M16941/M17566	8	AN960JD616 ✓	Washer	M17231	1	AN970-4 ✓	Washer	M16895	29	MS21042L4 ✓	Nut (or MS21042-4)	M15924	DL	05/08/16	4
Qty	Part Number	Description	Batch																																																																																		
24	D2570	Bushing	B22788A/B18841/B23374																																																																																		
1	D2571 ✓	Saddle	B22713																																																																																		
1	D2572 ✓	Saddle	B22713/B23508																																																																																		
1	D2573 ✓	Saddle	B22978/B23802																																																																																		
1	D2574 ✓	Saddle	B16457 /B23509																																																																																		
1	D2736-1 ✓	Bracket	B16457/B23509 B23686																																																																																		
1	D2736-3	Bracket	B22666																																																																																		
4	D2747	Socket Head Set Screw	B20317																																																																																		
2	D2876	Spacer	B20574																																																																																		
2	D2877	Spacer	B21019																																																																																		
1	D2968-041	Tow Ring	B21418																																																																																		
16	AN4-6A	Bolt	M16067																																																																																		
4	AN4-46A ✓	Bolt	M17862 M16012																																																																																		
8	AN4-51A ✓	Bolt	M13543/M17243/M18107																																																																																		
8	AN6-12A ✓	Bolt	M16273																																																																																		
32	AN960JD416 ✓	Washer	M16941/M17566																																																																																		
8	AN960JD616 ✓	Washer	M17231																																																																																		
1	AN970-4 ✓	Washer	M16895																																																																																		
29	MS21042L4 ✓	Nut (or MS21042-4)	M15924																																																																																		
4	QC4	Inspect 100% kit for completeness on the W/O	CL	05/08/16	4																																																																																
5	PK	Pack per PPP K10003	REC.g	CL	05/08/16																																																																																
6	AC	Cost / part: 714.95	54C	05-08-17	4																																																																																
7	DC	Close W/O 709.09 Inspection Level 21	LD	05/08/17	4																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RCP 0000217

RELEASED
03.01.16

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 05/08/17

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 14, 2005
03:52 pm

Work Order No	: 0023816	Department Code:	
Project Name	: K10003	Burden Flags	: NNNNNNNN
Project For	: WK532	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10003	Invoice Number	:
Description	: D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 4	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 07-14-05		
Est Finish Date	: 08-15-05	Est Mark Up	: 0.000%
Act Finish Date	:	Actual Mark Up	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00